

SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 2015/830/EU) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 24 September 2020

Initial date of issue: 8 March 2007

SDS No. 236A-20b

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC BX1 (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

ARC Polymer Composite. Repair damage caused by impact, abrasion, erosion or corrosion; rebuild worn areas; fill holes and cracks; provide abrasion resistant surfaces.

1.3. Details of the supplier of the safety data sheet

Company:

A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel. +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com

Supplier:

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 - Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany – Tel. +49-89-996-5460

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)
NSW Poisons Information Centre (Australia): 13 11 26

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin Irrit. 2, H315
Skin Sens. 1, H317
Eye Irrit. 2, H319
Aquatic Chronic 3, H412

2.1.2. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.3. Additional information

For full text of H-statements: see SECTIONS 2.2 and 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:



Signal word:

Warning

Hazard statements:	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H319	Causes serious eye irritation.
	H412	Harmful to aquatic life with long lasting effects.
Precautionary statements:	P264	Wash hands thoroughly after handling.
	P273	Avoid release to the environment.
	P280	Wear protective gloves and eye/face protection.
	P302/352	IF ON SKIN: Wash with plenty of soap and water.
	P333/313	If skin irritation or rash occurs: Get medical advice/attention.
	P305/351/338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P337/313	If eye irritation persists: Get medical advice/attention.
	P362/364	Take off contaminated clothing and wash it before reuse.
Supplemental information:	None	

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures**

Hazardous Ingredients ¹	% Wt.	CAS No./ EC No.	REACH Reg. No.	CLP/GHS Classification
Epoxy resin (number average molecular weight <= 700)	10-21	9003-36-5* 500-006-8 and 25068-38-6 500-033-5	01-211945 4392-40	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319** Aquatic Chronic 2, H411
Benzyl alcohol	1-5	100-51-6 202-859-9	NA	Acute Tox. 4, H302/332 Eye Irrit. 2, H319
Other ingredients ¹ :				
Bauxite (Al ₂ O ₃ .xH ₂ O), calcined	35-50	92797-42-7 296-578-9	NA	Not classified***
Silicon carbide	10-20	409-21-2 206-991-8	NA	Not classified***
Silica (Quartz)	0.1-0.9	14808-60-7 238-878-4	NA	Not classified***

*Alternative CAS No: 28064-14-4. **Applies to CAS no. 25068-38-6 only.

***Substance with a workplace exposure limit.

For full text of H-statements: see SECTION 16.

¹ Classified according to: * 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L.O. 111F), California Proposition 65
* 1272/2008/EC, GHS, REACH
* WHMIS 2015
* Safe Work Australia

SECTION 4: FIRST AID MEASURES**4.1. Description of first aid measures**

Inhalation:	Not applicable
Skin contact:	Remove contaminated clothing. Wash clothing before reuse. Wash skin with soap and water. Consult physician if irritation develops.
Eye contact:	Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.
Ingestion:	Do not induce vomiting. Contact physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Moderate eye and skin irritant. May cause skin sensitization as evidenced by rashes or hives.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIREFIGHTING MEASURES**5.1. Extinguishing media**

Suitable extinguishing media: Carbon dioxide, dry chemical, foam or water fog

Unsuitable extinguishing media: None known

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can form aldehydes, acids or other toxic fumes.

5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –

HAZCHEM Emergency Action Code: 2 Z

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Contain spill to a small area. Pick up with absorbent material (sand, sawdust, clay, etc.) and place in a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE**7.1. Precautions for safe handling**

Utilize exposure controls and personal protection as specified in Section 8. Wash thoroughly after handling. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated work clothing must not be allowed out of the workplace. Contaminated leather including shoes cannot be decontaminated and should be discarded. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limit values**

Ingredients	OSHA PEL ¹		ACGIH TLV ²		UK WEL ³		AUSTRALIA ES ⁴	
	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
Epoxy resin (number average molecular weight <= 700)	–	–	–	–	–	–	–	–
Benzyl alcohol	–	–	–	–	–	–	–	–
Bauxite (Al ₂ O ₃ .xH ₂ O), calcined	(resp) (total)	5 15	(resp)	1	(total) (resp)	10 4	(insp)	10
Silicon carbide	(total) (resp)	15 5	(total) (resp)	10 3	(total) (resp)	10 4	–	10
Silica (Quartz)	(resp)	0.05	(resp)	0.025	(resp)	0.1	(resp)	0.1

¹ United States Occupational Health & Safety Administration permissible exposure limits

² American Conference of Governmental Industrial Hygienists threshold limit values

³ EH40 Workplace exposure limits, Health & Safety Executive

⁴ Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003]

Derived No Effect Level (DNEL) according to Regulation (EC) No 1907/2006:**Workers**

Substance	Route of exposure	Potential health effects	DNEL
Epoxy resin (CAS no. 9003-36-5)	Inhalation	Acute effects, local / Acute effects, systemic	No data available
		Chronic effects, local	No data available
		Chronic effects, systemic	29.39 mg/m ³
	Dermal	Acute effects, local	0.0083 mg/cm ²
		Acute effects, systemic / Chronic effects, local	No data available
		Chronic effects, systemic	104.15 mg/kg bw/day
Benzyl alcohol	Inhalation	Acute effects, local / Chronic effects, local	No data available
		Acute effects, systemic	110 mg/m ³
		Chronic effects, systemic	22 mg/m ³
	Dermal	Acute effects, local / Chronic effects, local	No data available
		Acute effects, systemic	40 mg/kg/day
		Chronic effects, systemic	8 mg/kg/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No 1907/2006:

Substance	Environmental protection target	PNEC
Epoxy resin (CAS no. 9003-36-5)	Fresh water	0.003 mg/l
	Marine water	0.0003 mg/l
	Water, intermittent release	0.0254 mg/l
	Microorganisms in sewage treatment	10 mg/l
	Freshwater sediments	0.294 mg/kg
	Marine sediments	0.0294 mg/kg
	Soil (agricultural)	0.237 mg/kg
Benzyl alcohol	Fresh water	1 mg/l
	Marine water	0.1 mg/l
	Water, intermittent release	2.3 mg/l
	Freshwater sediments	5.27 mg/kg
	Marine sediments	0.527 mg/kg
	Microorganisms in sewage treatment	39 mg/l
	Soil (agricultural)	0.456 mg/kg bw/day
	Food chain	No hazard identified

8.2. Exposure controls**8.2.1. Engineering measures**

No special requirements. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed.

Protective gloves: Chemical resistant gloves (e.g., butyl rubber, nitrile)

Eye and face protection: Safety goggles.

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Physical state	gritty paste	Odour	sweet
Colour	gray	Odour threshold	not determined
Initial boiling point	not applicable	Vapour pressure @ 20°C	not determined
Melting point	not determined	% Aromatics by weight	0%
% Volatile (by volume)	0%	pH	not applicable
Flash point	123°C (254°F)	Relative density	2.12 kg/l
Method	PM Closed Cup	Weight per volume	17.69 lbs/gal.
Viscosity	2-4 million cps @cps 25°C	Coefficient (water/oil)	< 1
Autoignition temperature	not determined	Vapour density (air=1)	> 1
Decomposition temperature	not determined	Rate of evaporation (ether=1)	< 1
Upper/lower flammability or explosive limits	not applicable	Solubility in water	insoluble
Flammability (solid, gas)	not applicable	Oxidising properties	not determined
Explosive properties	not applicable		

9.2. Other information

none

SECTION 10: STABILITY AND REACTIVITY**10.1. Reactivity**

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Heat above 149°C (300°F).

10.5. Incompatible materials

Strong mineral acids and bases, strong organic bases and strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Carbon Monoxide, aldehydes, acids and other toxic fumes.

SECTION 11: TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

Primary route of exposure under normal use: Skin and eye contact. Personnel with pre-existing skin and eye disorders and skin allergies may be aggravated by exposure.

Acute toxicity -**Oral:**

ATE-mix 42268 mg/kg.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	LD50, rat	> 5000 mg/kg
Benzyl alcohol	LD50, rat	1230 mg/kg
Bauxite	LD50, rat	> 5000 mg/kg
Silicon carbide	NOAEL, rat	2000 mg/kg

Dermal:

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	LD50, rabbit	> 2000 mg/kg
Benzyl alcohol	LD50, rabbit	2000 mg/kg
Silicon carbide	NOAEL, rat	2000 mg/kg

Inhalation: ATE-mix = 302.41 mg/l (vapor), 143.57 mg/l (mist).

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	LC0, rat, 5-8 hours	No mortality at vapor saturation level
Benzyl alcohol	LC50 inhalation, rat	4.178 mg/l (mist) 11 mg/l (vapor, ATE)

Skin corrosion/irritation: Causes skin irritation.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	Skin irritation, rabbit	Moderate irritation

Serious eye damage/irritation: Causes serious eye irritation.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	Eye irritation, rabbit	Moderate irritation
Benzyl alcohol	OECD 405	Irritating

Respiratory or skin sensitisation: May cause an allergic skin reaction.

Substance	Test	Result
Epoxy resin (number average molecular weight <= 700)	Skin sensitization, guinea pig	Sensitizing

Germ cell mutagenicity: Epoxy resin (number average molecular weight <= 700), Bauxite, Silicon carbide: based on available data, the classification criteria are not met.

Carcinogenicity: The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen. The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use. Epoxy resin (number average molecular weight <= 700): based on available data, the classification criteria are not met.

Reproductive toxicity: Epoxy resin (number average molecular weight <= 700), Bauxite, Silicon carbide: based on available data, the classification criteria are not met.

STOT-single exposure: Epoxy resin (number average molecular weight <= 700), Bauxite, Silicon carbide: based on available data, the classification criteria are not met.

STOT-repeated exposure: Epoxy resin (number average molecular weight <= 700), Bauxite, Silicon carbide: based on available data, the classification criteria are not met. Repeated inhalation of respirable free silica may cause scarring of the lungs with cough and shortness of breath. Silicosis, a delayed lung injury that is a disabling, progressive and sometimes fatal pulmonary fibrosis, may result. The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use.

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information: None known

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Epoxy resin (number average molecular weight <= 700): moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/l in the most sensitive species).

12.2. Persistence and degradability

Unreacted components (Parts A and B), improperly released to the environment, can cause ground and water pollution. Epoxy resin: not readily biodegradable (biodegradation, OECD 301F, 28 days: 5%). Silica, Silicon carbide, Bauxite (Al₂O₃.xH₂O), calcined: inorganic substances.

12.3. Bioaccumulative potential

Epoxy resin: log Kow = 2.64 – 3.78, low potential for bioaccumulation.

12.4. Mobility in soil

Paste. Insoluble in water. In determining environmental mobility, consider the product's physical and chemical properties (see Section 9). Epoxy resin: if product enters soil, it will be mobile and may contaminate groundwater (Log K_{oc} ≤ 3.65).

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with stabilized and solidified liquids in a properly licensed facility. May be incinerated at an appropriate facility. The unhardened product is classified as a hazardous waste according to 2008/98/EC. Check local, state and national/federal regulations and comply with the most stringent requirement.

SECTION 14: TRANSPORT INFORMATION**14.1. UN number**

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO: NON-HAZARDOUS, NON REGULATED

TDG: NON-HAZARDOUS, NON REGULATED

US DOT: NON-HAZARDOUS, NON REGULATED

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO: NOT APPLICABLE

TDG: NOT APPLICABLE

US DOT: NOT APPLICABLE

14.5. Environmental hazards

NOT APPLICABLE

14.6. Special precautions for user

NOT APPLICABLE

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

NOT APPLICABLE

SECTION 15: REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****15.1.1. EU regulations**

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: Directive 94/33/EC on the protection of young people at work.

15.1.2. National regulations**US EPA SARA TITLE III****312 Hazards:**

Immediate
Delayed

313 Chemicals:

None

Other national regulations: National implementation of the EC Directive referred to in section 15.1.1.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms: ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
 ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
 ATE: Acute Toxicity Estimate
 BCF: Bioconcentration Factor
 cATpE: Converted Acute Toxicity point Estimate
 CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
 ES: Exposure Standard
 GHS: Globally Harmonized System
 ICAO: International Civil Aviation Organization
 IMDG: International Maritime Dangerous Goods
 LC50: Lethal Concentration to 50 % of a test population
 LD50: Lethal Dose to 50% of a test population
 LOEL: Lowest Observed Effect Level
 N/A: Not Applicable
 NA: Not Available
 NOEC: No Observed Effect Concentration
 NOEL: No Observed Effect Level
 OECD: Organization for Economic Co-operation and Development
 PBT: Persistent, Bioaccumulative and Toxic substance
 (Q)SAR: Quantitative Structure-Activity Relationship
 REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
 REL: Recommended Exposure Limit
 RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
 SDS: Safety Data Sheet
 STEL: Short Term Exposure Limit
 STOT RE: Specific Target Organ Toxicity, Repeated Exposure
 STOT SE: Specific Target Organ Toxicity, Single Exposure
 TDG: Transportation of Dangerous Goods (Canada)
 TWA: Time Weighted Average
 US DOT: United States Department of Transportation
 vPvB: very Persistent and very Bioaccumulative substance
 WEL: Workplace Exposure Limit
 WHMIS: Workplace Hazardous Materials Information System
 Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data: Commission des normes, de l'équité, de la santé et de la sécurité du travail (CNESST)
 Chemical Classification and Information Database (CCID)
 European Chemicals Agency (ECHA) - Information on Chemicals
 Hazardous Chemical Information System (HCIS)
 National Institute of Technology and Evaluation (NITE)
 Swedish Chemicals Agency (KEMI)
 U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008 [CLP] / GHS:

Classification	Classification procedure
Eye Irrit. 2, H319	Calculation method
Skin Irrit. 2, H315	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 3, H412	Calculation method

Relevant H-statements: H315: Causes skin irritation.
 H317: May cause an allergic skin reaction.
 H319: Causes serious eye irritation.
 H302/332: Harmful if swallowed or if inhaled.
 H411: Toxic to aquatic life with long lasting effects.

Hazard pictogram names: Exclamation mark

Changes to the SDS in this revision: Section 2.1.

Date of last revision: 24 September 2020

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.